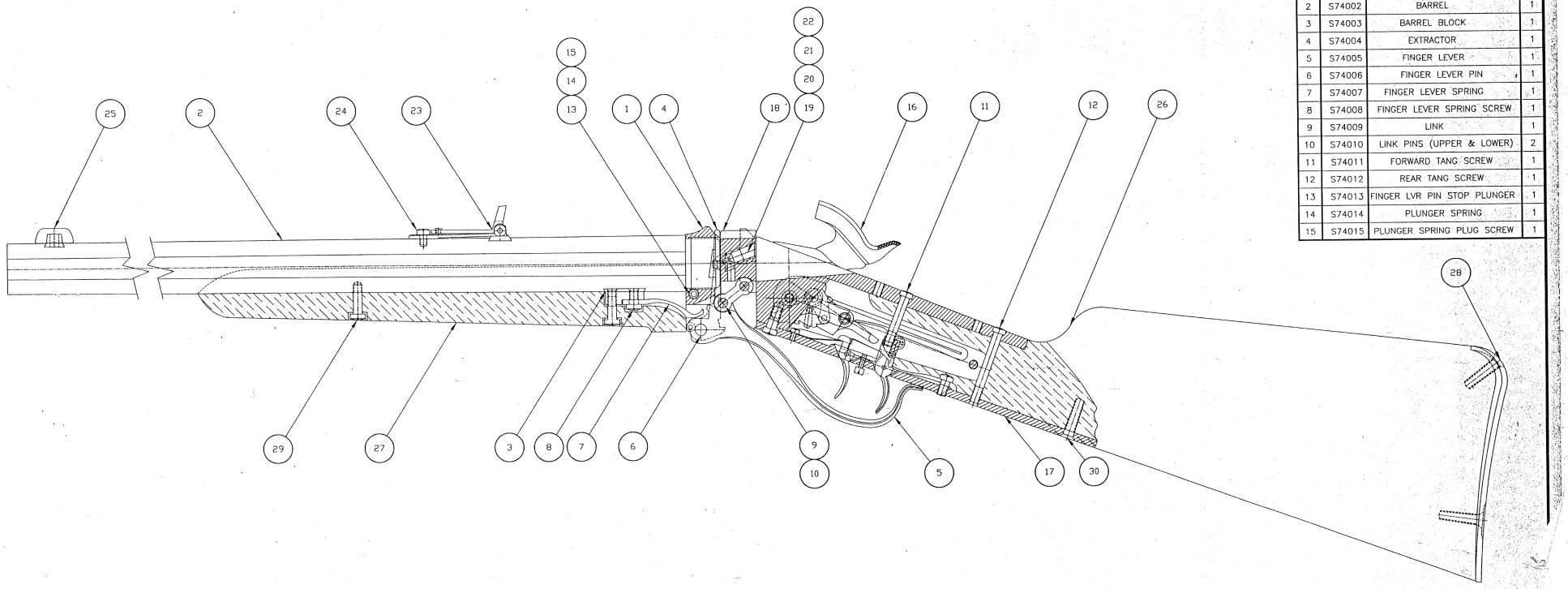


MK	STOCK NO.	DESCRIPTION	QTY.
1	S74001	RECEIVER	1
2	S74002	BARREL	1
3	S74003	BARREL BLOCK	1
4	S74004	EXTRACTOR	1
5	S74005	FINGER LEVER	1
6	S74006	FINGER LEVER PIN	1
7	S74007	FINGER LEVER SPRING	1
8	S74008	FINGER LEVER SPRING SCREW	1
9	S74009	LINK	1
10	S74010	LINK PINS (UPPER & LOWER)	2
11	S74011	FORWARD TANG SCREW	1
12	S74012	REAR TANG SCREW	1
13	S74013	FINGER LVR PIN STOP PLUNGER	1
14	S74014	PLUNGER SPRING	1
15	S74015	PLUNGER SPRING PLUG SCREW	1

16	(B)	SIDELOCK GROUP	1
17	(C)	TRIGGER PLATE GROUP	1
18	S74041	BREECHBLOCK	1
19	S74042	FIRING PIN	1
20	S74043	FIRING PIN SHIELD	1
21	S74044	FIRING PIN SHIELD SCREW	1
22	S74045	FIRING PIN STOP SCREW	1
23	S74046	REAR BARREL SIGHT	1
24	S74047	REAR BARREL SIGHT SCREW	1
25	S74048	FRONT SIGHT	1
26	S74049	BUTT STOCK, SHOTGUN	1
27	S74051	FOREARM SCHNABBLE	1
28	S74053	BUTTPLATE SHOTGUN	1
29	S74000	FOREARM SCREWS (2 REQUIRED)	2
30	S74000	WOOD SCREWS (3 REQUIRED)	3
MK	STOCK NO.	DESCRIPTION	QTY.

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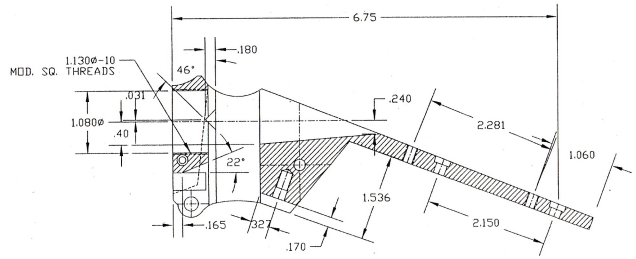
MAIN ASSEMBLY

SHARPS 1874 | DRAWING NUMBER: SSH-1

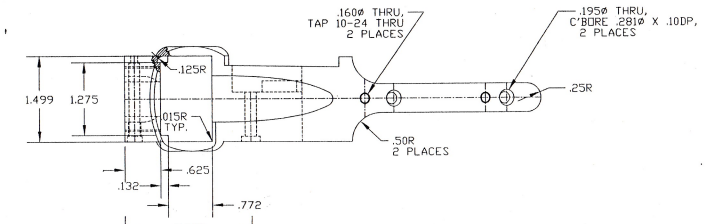
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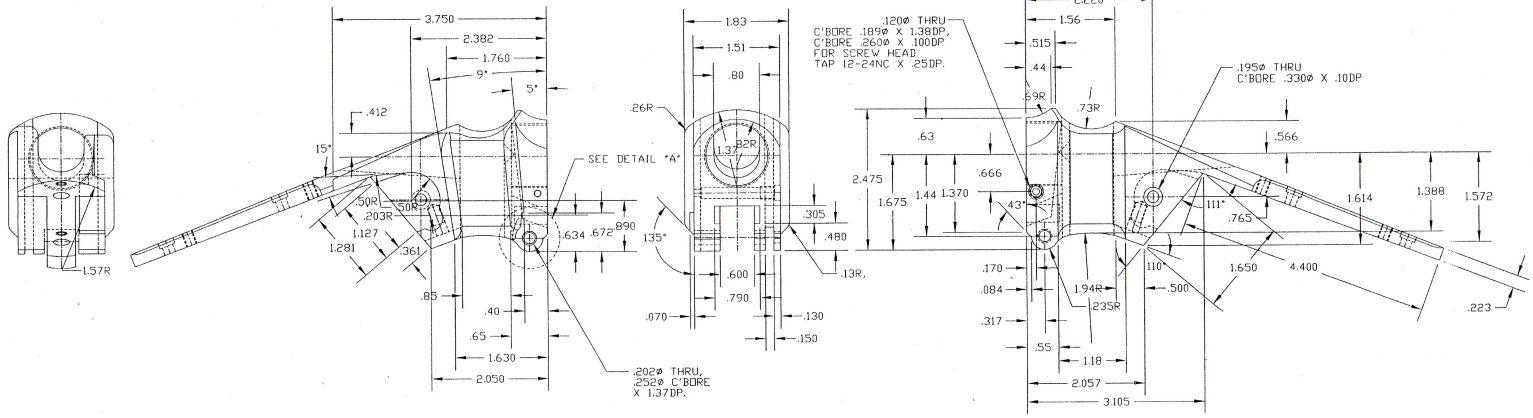
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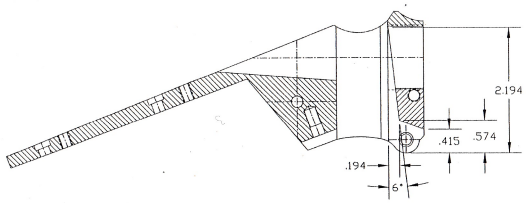
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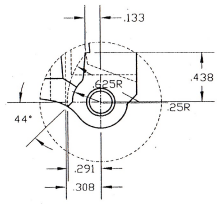
CENTER-VIEW SECTION



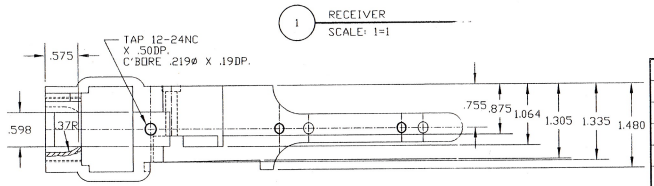




LEFT SIDE SECTION
THRU EXTRACTOR CUT



DETAIL A
SCALE: 2=1



**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
1	S74001	RECEIVER	1

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RECEIVER

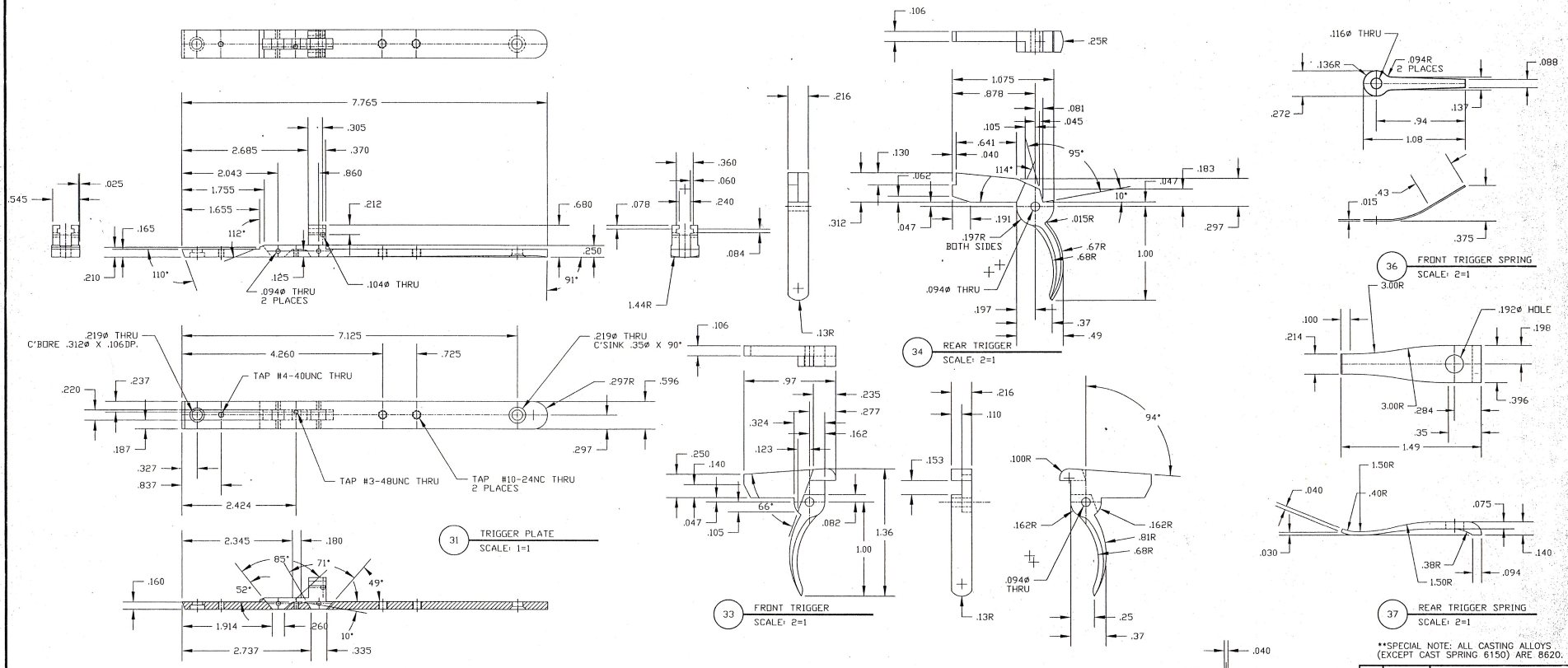
SHARPS 1874

DRAWING NUMBER
SSII-2

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31 TRIGGER PLATE
SCALE: 1=1

33 FRONT TRIGGER
SCALE: 2=1

34 REAR TRIGGER
SCALE: 2=1

36 FRONT TRIGGER SPRING
SCALE: 2=1

37 REAR TRIGGER SPRING
SCALE: 2=1

31 TRIGGER PLATE INSERT
SCALE: 2=1

32 TRIGGER PLATE SCREW
SCALE: 2=1

31 TRIGGER PLATE INSERT PIN
SCALE: 2=1

35 TRIGGER PINS
SCALE: 2=1

38 FRONT TRIGGER SPRING SCREW
SCALE: 2=1

39 REAR TRIGGER SPRING SCREW
SCALE: 2=1

40 SET TRIGGER ADJUSTMENT SCREW
SCALE: 2=1

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
31	S74031	TRIGGER PLATE SET (3 PIECES)	1
32	S74032	TRIGGER PLATE SCREW	1
33	S74033	FRONT TRIGGER	1
34	S74034	REAR TRIGGER	1
35	S74035	TRIGGER PINS (2 REQUIRED)	2
36	S74036	FRONT TRIGGER SPRING	1
37	S74037	REAR TRIGGER SPRING	1
38	S74038	FRONT TRIGGER SPRING SCREW	1
39	S74039	REAR TRIGGER SPRING SCREW	1
40	S74040	SET TRIGGER ADJUSTMENT SCR	1

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TRIGGER PLATE GROUP

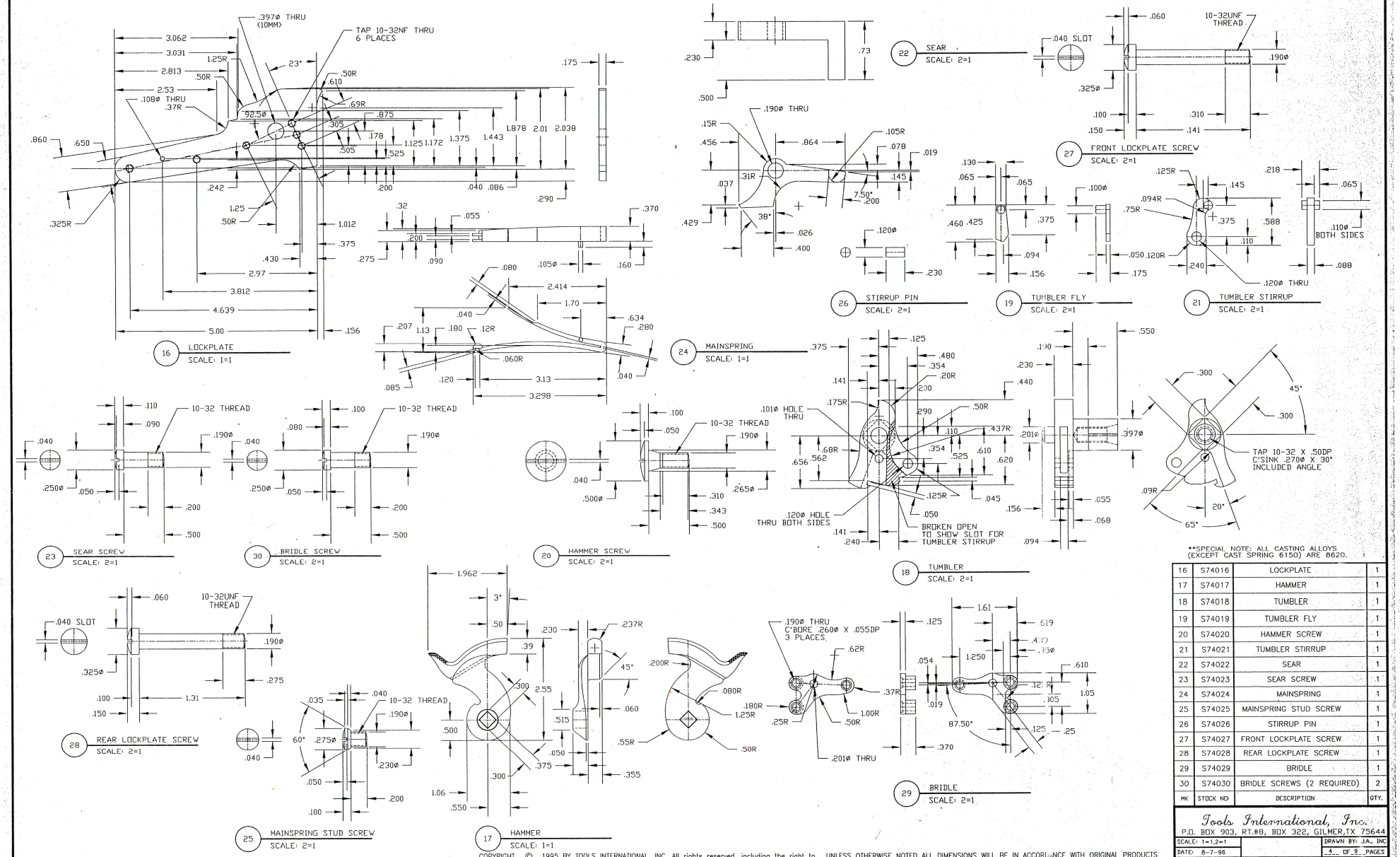
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**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
16	S74016	LOCKPLATE	1
17	S74017	HAMMER	1
18	S74018	TUMBLER	1
19	S74019	TUMBLER FLY	1
20	S74020	HAMMER SCREW	1
21	S74021	TUMBLER STIRRUP	1
22	S74022	SEAR	1
23	S74023	SEAR SCREW	1
24	S74024	MAINSPRING	1
25	S74025	MAINSPRING STUD SCREW	1
26	S74026	STIRRUP PIN	1
27	S74027	FRONT LOCKPLATE SCREW	1
28	S74028	REAR LOCKPLATE SCREW	1
29	S74029	BRIDLE	1
30	S74030	BRIDLE SCREWS (2 REQUIRED)	2

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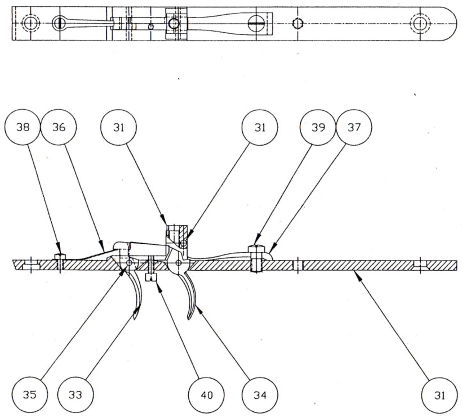
SIDELOCK GROUP

SHARPS 1874 | DRAWING NUMBER SSH-4

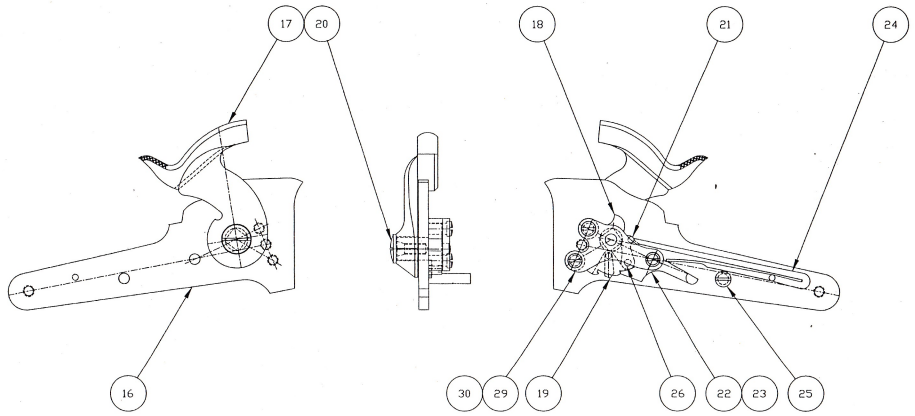
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SECTION THRU CENTER



MK	STOCK NO.	DESCRIPTION	QTY.
31	S74031	TRIGGER PLATE SET (3 PIECES)	3
32	S74032	TRIGGER PLATE SCR(NOT SHOWN)	1
33	S74033	FRONT TRIGGER	1
34	S74034	REAR TRIGGER	1
35	S74035	TRIGGER PINS (2 REQUIRED)	2
36	S74036	FRONT TRIGGER SPRING	1
37	S74037	REAR TRIGGER SPRING	1
38	S74038	FRONT TRIGGER SPRING SCREW	1
39	S74039	REAR TRIGGER SPRING SCREW	1
40	S74040	SET TRIGGER ADJUSTMENT SCR	1

16	S74016	LOCKPLATE	1
17	S74017	HAMMER	1
18	S74018	TUMBLER	1
19	S74019	TUMBLER FLY	1
20	S74020	HAMMER SCREW	1
21	S74021	TUMBLER STIRRUP	1
22	S74022	SEAR	1
23	S74023	SEAR SCREW	1
24	S74024	MAINSPRING	1
25	S74025	MAINSPRING STUD SCREW	1
26	S74026	STIRRUP PIN	1
29	S74029	BRIDLE	1
30	S74030	BRIDLE SCREWS (2 REQUIRED)	2
MK	STOCK NO.	DESCRIPTION	QTY.

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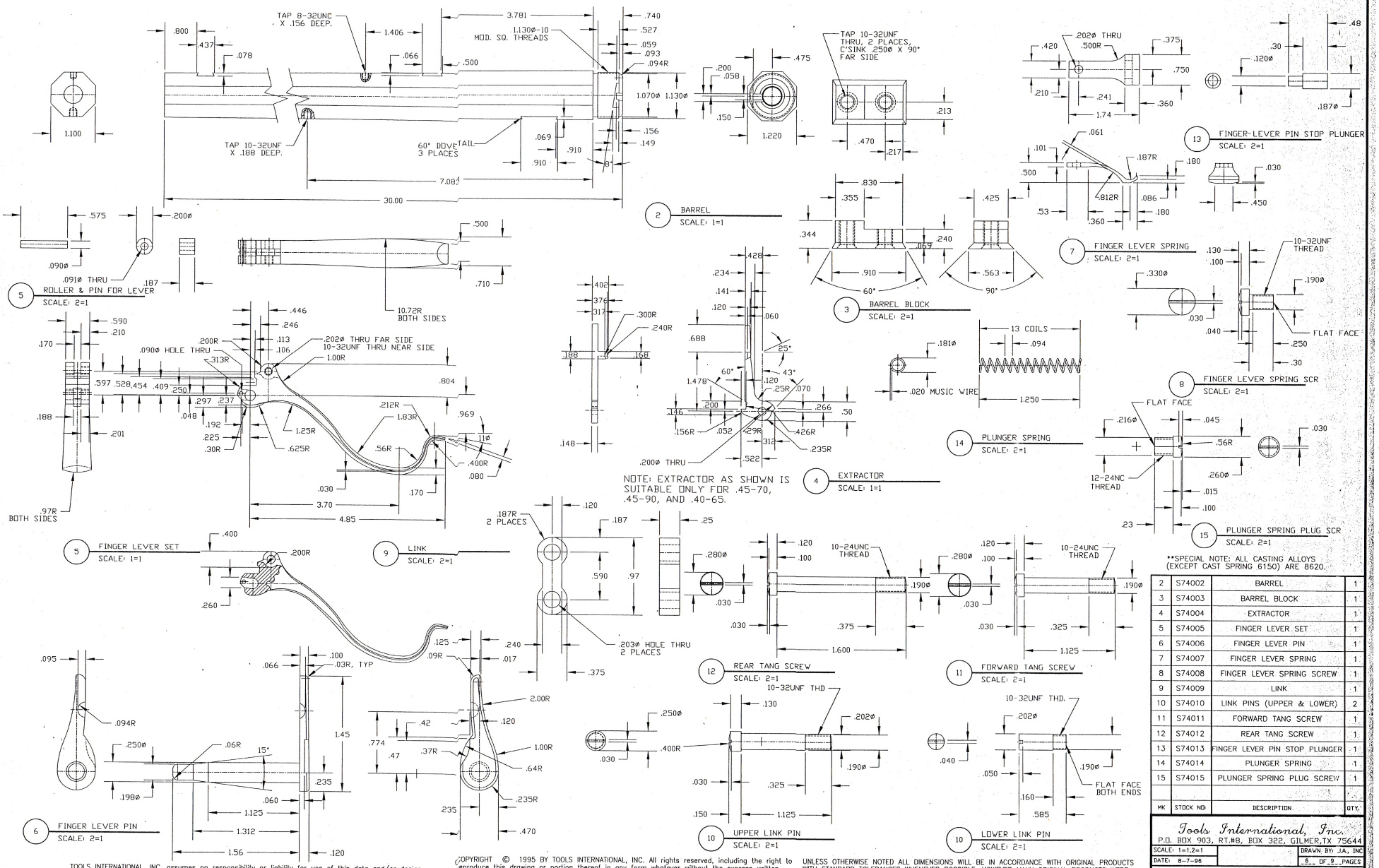
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LOCK & TRIGGER PLATE ASSY'S

SHARPS 1874 | DRAWING NUMBER SSH-5



**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
2	S74002	BARREL	1
3	S74003	BARREL BLOCK	1
4	S74004	EXTRACTOR	1
5	S74005	FINGER LEVER SET	1
6	S74006	FINGER LEVER PIN	1
7	S74007	FINGER LEVER SPRING	1
8	S74008	FINGER LEVER SPRING SCREW	1
9	S74009	LINK	1
10	S74010	LINK PINS (UPPER & LOWER)	2
11	S74011	FORWARD TANG SCREW	1
12	S74012	REAR TANG SCREW	1
13	S74013	FINGER LEVER PIN STOP PLUNGER	1
14	S74014	PLUNGER SPRING	1
15	S74015	PLUNGER SPRING PLUG SCREW	1

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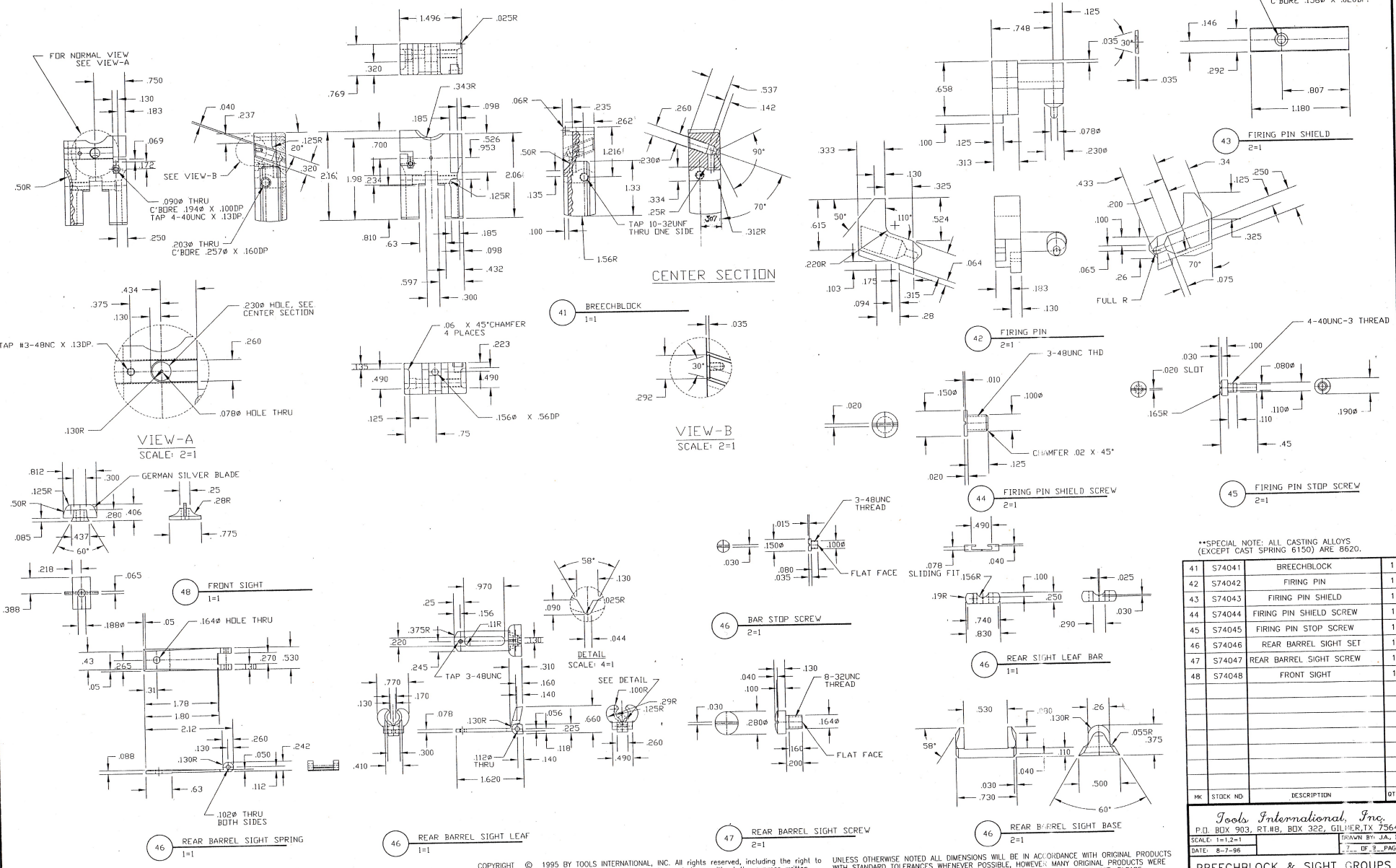
RECEIVER GROUP

SHARPS 1874 | DRAWING NUMBER SSH-6

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**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
41	S74041	BREECHBLOCK	1
42	S74042	FIRING PIN	1
43	S74043	FIRING PIN SHIELD	1
44	S74044	FIRING PIN SHIELD SCREW	1
45	S74045	FIRING PIN STOP SCREW	1
46	S74046	REAR BARREL SIGHT SET	1
47	S74047	REAR BARREL SIGHT SCREW	1
48	S74048	FRONT SIGHT	1

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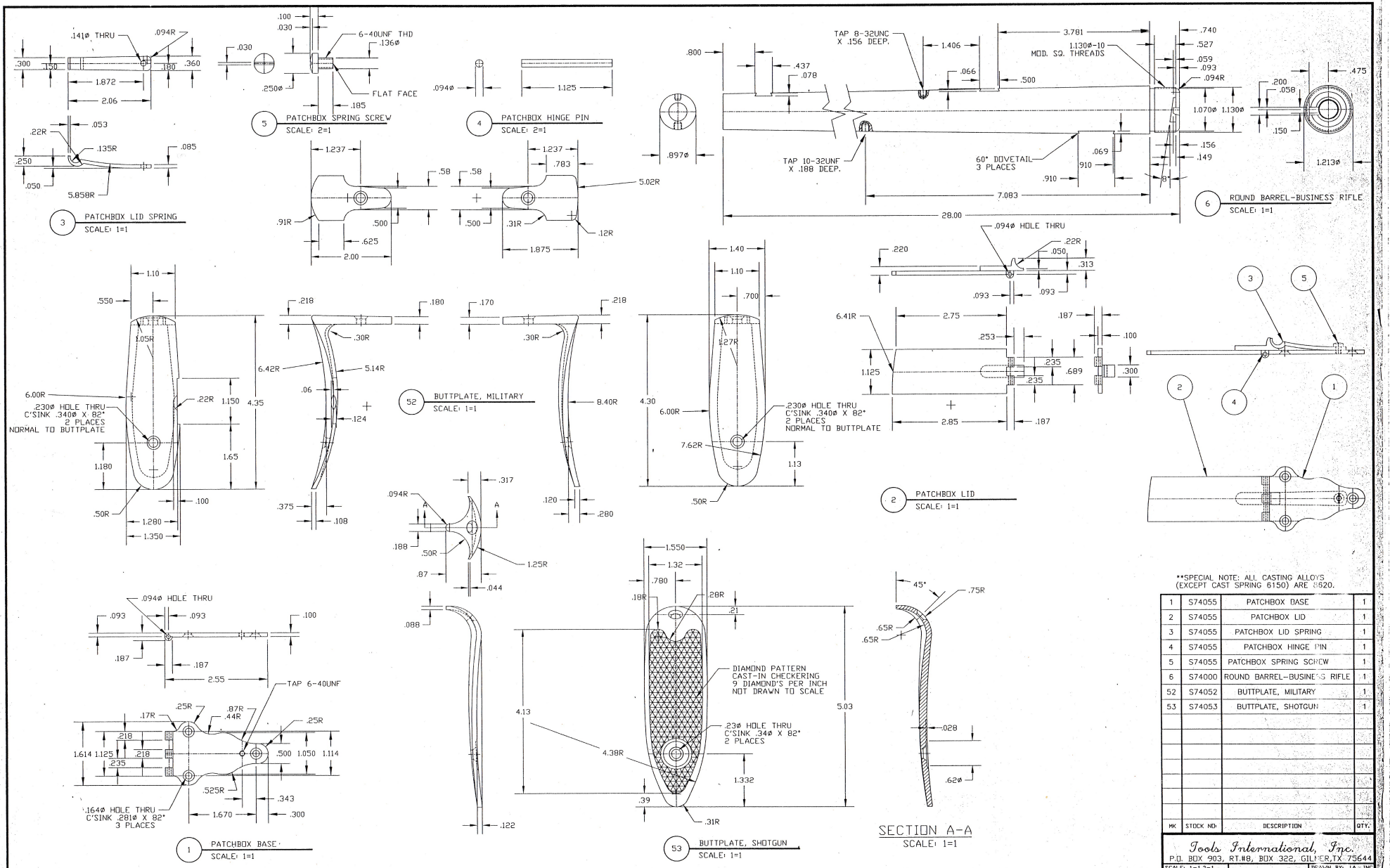
BREECHBLOCK & SIGHT GROUPS

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**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO	DESCRIPTION	QTY.
1	S74055	PATCHBOX BASE	1
2	S74055	PATCHBOX LID	1
3	S74055	PATCHBOX LID SPRING	1
4	S74055	PATCHBOX HINGE PIN	1
5	S74055	PATCHBOX SPRING SCREW	1
6	S74000	ROUND BARREL-BUSINESS RIFLE	1
52	S74052	BUTTPLATE, MILITARY	1
53	S74053	BUTTPLATE, SHOTGUN	1

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BUTTPLATES & PATCHBOX

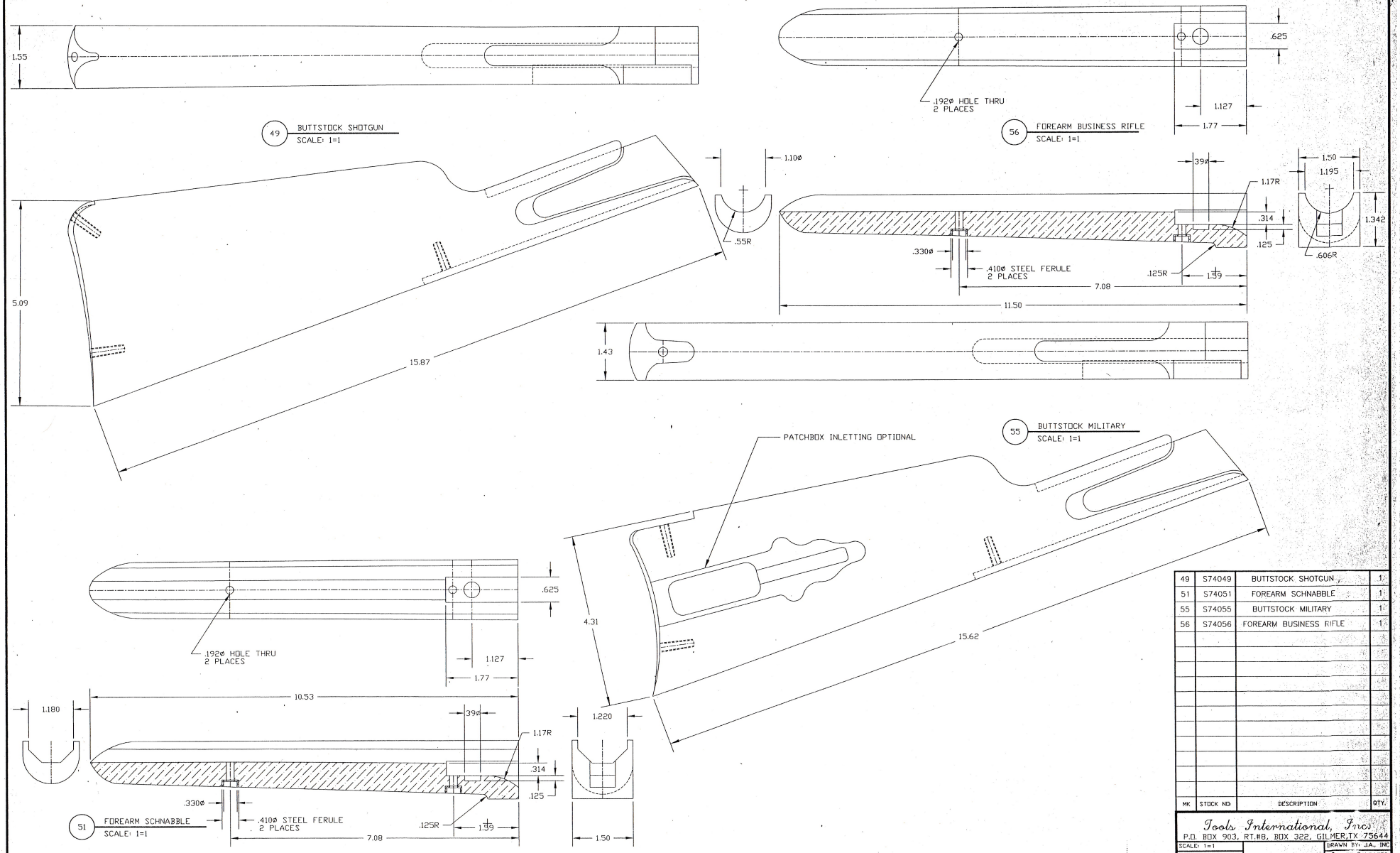
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MK	STOCK NO.	DESCRIPTION	QTY.
49	S74049	BUTTSTOCK SHOTGUN	1
51	S74051	FOREARM SCHNABBLE	1
55	S74055	BUTTSTOCK MILITARY	1
56	S74056	FOREARM BUSINESS RIFLE	1

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STOCK GROUP

SHARPS 1874

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SSH-9

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